

# CIRCLE CUT #729

*THE Universal Cutting Oil – No Sulfur/Chlorine  
Any Job. Any Metal. Better, Safer, Cleaner*

**CIRCLE CUT #729** is a revolutionary cutting oil for applications of the greatest severity or requiring the finest finishes. This powerful product can be used on all ferrous and nonferrous alloys, including titanium. Applications include drilling, milling, tapping, threading, and broaching.

**CIRCLE CUT #729** will provide finer finishes and longer tool life than any other cutting oil. **Without sulfur or chlorine.**

**CIRCLE CUT #729** offers several other advantages:

*Cooler, Cleaner, Brighter Parts  
Longer Tool Life*

*No Rotten Egg Smell  
No Chlorine Staining Or Rusting*

*Odorless Even at Elevated Temperatures  
Simplifies Cleaning Of Finished Parts*

**CIRCLE CUT #729** utilizes leading edge additive chemistry to provide lubricity far superior to conventional sulfur and chlorine based fluids. To meet the requirements of different applications, this product is available in several viscosity grades as shown in the table below.

**CIRCLE CUT #729** is a very clean oil to use. It is completely non-staining to all metals, even after sustained usage at elevated temperatures. In addition, it will provide better in-process rust protection than other cutting oils.

**CIRCLE CUT #729** may be removed from machined parts with solvent or mild alkaline cleaners. This lubricant will readily float on water, thereby allowing for easy removal by way skimmers. This is in marked contrast to many heavy duty cutting oils which are very difficult to remove and which sink to the bottom of the wash tank.

## Typical Properties:

	<u>729-6</u>	<u>729</u>	<u>729-20</u>	<u>729-35</u>
Viscosity, SUS @ 100 F	60	140	200	350
Color	Amber	Amber	Amber	Amber
Odor	Mild Oil	Mild Oil	Mild Oil	Mild Oil
Flash Point, F	380	380	380	380

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For More Information, See [CircleCut.com](http://CircleCut.com)

*...Providing Solutions To Industry Since 1912...*